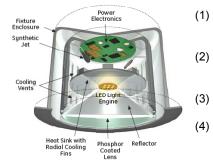


Requirements of LED-based luminaire

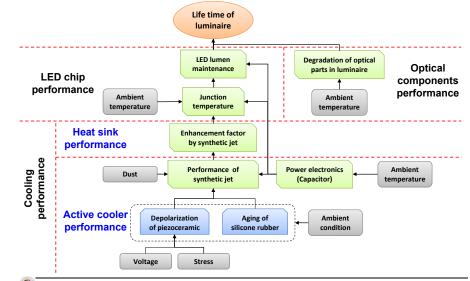


Prototype of LED based luminaire which incorporates active cooling device (GE)

- Low power consumption (the power consumed by the cooling solution reduces the luminaire efficacy)
 Low cost (LED chips are expensive
- and any substantial extra cost is not desired)
- Compact size (the recessed downlight has a limited volume)
- Excellent reliability (reliability of the cooling solution should be at least as good as that of LEDs)

3

PoF-based Life Prediction Model of LED Lighting Luminaire



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